

## Accu-Tab® PowerBase® 3140AT Retrofit Kit

for Kerick Valve Conversion and Solenoid Removal

## TOOLS AND MATERIALS NEEDED:

- 1-PHILLIPS/STANDARD SCREW DRIVERS
- 1-SMALL HAND SAW OR CUTTING DEVICE
- 1-CHANNEL LOCK PLIER
- 1-PRECISION SCREWDRIVER

**TEFLON TAPE** 

**PVC PRIMER/CEMENT** 

**DRILL** 

- 1 ¼" NPT PIPE TAP
- 1 1/2" OR 38 mm HOLE SAW

2" HOLE SAW

**MEASURING TAPE** 

## PUMP OUT ANY REMAINING LIQUID IN THE LOWER TANK



SHUT OFF ISOLATION VALVES IF AVAILABLE.

(FILTRATION MAY NEED TO BE STOPPED).

USE PROTECTIVE WEAR/DEVICES AND:

\*CAREFULLY REMOVE ANY REMAINING TABLETS TO A CLEAN DRY PAIL\*

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UNPLUG POWER AND CONTROLLER CORDS TO SYSTEM.



REMOVE NUT FROM SOLENOID COIL.



REMOVE COIL FROM VALVE.



LOOSEN UNION FOR REMOVAL.

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LOOSEN UPPER UNION FOR REMOVAL.



REMOVE FLOW METER AND SOLENOID VALVE ASSEMBLY.



REMOVE GATE VALVE FROM CHLORINATOR.



CUT TO REMOVE ADDITIONAL SUPPLY PLUMBING. LEAVE SEVERAL INCHES FOR ATTACHING INLET PIPING.

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LOOSEN UNION AND REMOVE PIPING.



REMOVE ADDITIONAL PLUMBING FROM LOWER TANK.



REMOVE OLD SIEVE PLATE.



CUT OLD INTERNAL SPARGER PIPING AND REMOVE.

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MEASURE / MARK CENTER OF CHLORINATOR BOTTOM.



DRILL HOLE WITH 2" HOLE SAW.



DEBURR THE EDGES OF HOLE.



REMOVE OLD KERICK VALVE FROM TANK.

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MEASURE OVER 4", DOWN 5-3/4", AND MARK LOCATION FOR NEW FLOAT VALVE.



DRILL WITH 1 ½" HOLE SAW.



TAP WITH 1 ¼" NPT PIPE TAP.



SUFFICIENTLY WRAP STEM OF NEW KERICK VALVE ASSEMBLY WITH TEFLON® TAPE, THEN SCREW SNUGLY INTO TANK SIDEWALL. ROTATE TOP PIPING AS SHOWN.

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TEST FIT TOP HALF ON SPARGER.



CAREFULLY REMOVE FLOW METER FROM OLD PIPING.



INSTALL THREADED BUSHING AND T X T 90° ELBOW.



INSTALL T X S 90° ELBOW ON BOTTOM OF FLOW METER & THREAD ALL PIECES TOGETHER; POSITION FLOWMETER AS SHOWN.

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REATTACH INLET PLUMBING.



PLUG ALL UNUSED HOLES WITH PROVIDED PLUGS.



REMOVE/UNWIRE LEVEL SWITCH AND SOLENOID.



PLUG HOLES IN ELECTRICAL BOX (WITH PROVIDED PLUGS).

ALLOW DRYING TIME FOR GLUE JOINTS; OPEN VALVES AND CHECK FOR LEAKS. REAPPLY POWER AND TEST RUN BEFORE ADDING TABLETS.

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